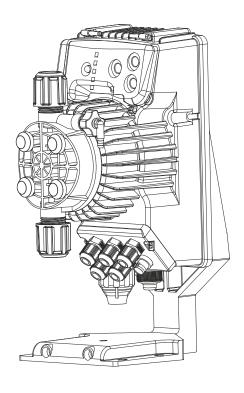
# DOSING PUMP

## TEKNA APG SERIES - Solenoid Dosing Pump





#### TECHNICAL CHARACTERISTICS

Flow rates: from 0.4 to 110 l/h
Max back pressure: up to 20 bar

· Power supply:

• 100÷240Vac 50/60 Hz

 Stroke rate: from 120 to 300 strokes/minute

Pump head:

PVDF

• Diaphragm: PTFE

External Enclosure: PP reinforced with

fiber glass protection degree IP65

Manually priming valve

Installation kit: Included

Seko Tekna APG Series is an analogic dosing pump with:

- constant flow rate manually adjustable
- proportional flow rate according to an external analogic (4-20 mA) or digital signal (water meter)
- Six positions adjustable switch:
  - 3 in division mode (1, 4, 10=n)
  - 1 in multiplication mode (n=1)
  - 1 for proportional mode 4-20 mA signal
  - 1 for constant functionality
- Pacing function adjustable by dip switch

Also with this pump, with only 5 sizes, is possible to cover a wide range of performances, having a flow rate range from 0.4 to 110 l/h and a back pressure from 0.1 to 20 bar. The power supply is 100÷240 Vac – 50/60 Hz therefore the same pump can operate with different supply voltage, moreover the model APG603 have the possibility for 24 Vac power supply.

The standard pump head is in PVDF, therefore high chemical compatibility with several liquids end but is available in PVC as well, on request.

All Tekna series are equipped with a manually priming pump for the start up.

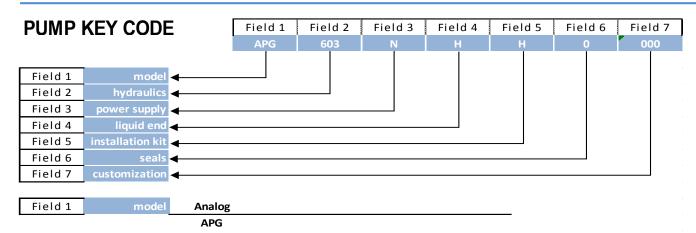
The pump is furnished with a complete standard installation kit, which includes: PVDF foot filter and injection valve, PVC suction tube, PE delivery tube. Moreover is available an installation kit in PVDF-T, on request.



## **DOSING PUMP**

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| Field 2 hydraulio | s bar       | I/h | stroke/1' | ml/stroke | tubing Ø   | consumption |  |
|-------------------|-------------|-----|-----------|-----------|------------|-------------|--|
| 50                | <b>0</b> 20 | 0,4 |           | 0,06      |            |             |  |
|                   | 16          | 0,8 | 120       | 0,11      | in - 4/6   |             |  |
|                   | 10          | 1,2 |           | 0,17      | out - 4/7  | -           |  |
|                   | 6           | 1,5 |           | 0,21      |            |             |  |
| 60                | <b>0</b> 20 | 2,5 |           | 0,35      |            |             |  |
|                   | 18          | 3   | 120       | 0,42      | in - 4/6   |             |  |
|                   | 14          | 4,2 |           | 0,58      | out - 4/7  | -           |  |
|                   | 8           | 7   |           | 0,97      |            |             |  |
| 60                | 12          | 4   |           | 0,42      |            |             |  |
|                   | 10          | 5   | 160       | 0,52      | in - 4/6   | _           |  |
|                   | 8           | 6   |           | 0,63      | out - 4/6  | -           |  |
|                   | 2           | 8   |           | 0,83      |            |             |  |
| 80                | <b>0</b> 16 | 7   |           | 0,39      |            |             |  |
|                   | 10          | 10  | 300       | 0,56      | in - 4/6   |             |  |
|                   | 5           | 15  |           | 0,83      | out - 4/6  | -           |  |
|                   | 1           | 18  |           | 1,00      |            |             |  |
| 80                | <b>3</b> 5  | 20  |           | 1,11      |            |             |  |
|                   | 4           | 32  | 200       | 1,78      | in - 8/12  |             |  |
|                   | 2           | 62  | 300       | 3,44      | out - 8/12 | -           |  |
|                   | 0           | 110 |           | 6,11      |            |             |  |

Field 3 power supply

N 100÷240 Vac

| Field 4 | liquid end | Body     | Connections | Balls    | Diaphragm |
|---------|------------|----------|-------------|----------|-----------|
| •       | н          | PVDF     | PVDF        | Ceramic  | PTFE      |
|         | Α          | PVDF     | PVDF        | Ceramic  | PTFE      |
|         | 1          | AISI316L |             | AISI316L | PTFE      |

A Pump head with automatic degassing valve. Only for 603 and 800 series

Field 5 installation kit

H PVDF
P PVDF-T

Field 6 seals

O FPM
1 EPDM
2 Elastomer Free

Field 7 customization

000 standard



# **DOSING PUMP**

## **TEKNA APG SERIES – Solenoid Dosing Pump**

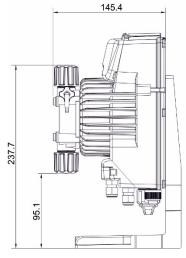


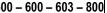
### **HYDRAULIC CHARACTERISTICS**

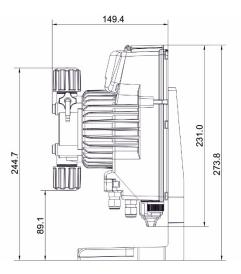
| Pump Model    | Pressure<br>[bar] | e Flow Rate [l/h] | Frequency<br>max<br>[stroke/min] | Stroke Connection capacity [mm] |             |             |                   | Consumption [W] |   |
|---------------|-------------------|-------------------|----------------------------------|---------------------------------|-------------|-------------|-------------------|-----------------|---|
| טן            | [bai]             |                   |                                  | [cc/stroke] Suction             | Discharge   |             | Min               | Max             |   |
|               | 20                | 0,4               | 120                              | 0,06                            | 4/6         | 4/7         | 100÷240 Vac       |                 |   |
| A P G 5 0 0 N | 16                | 0,8               |                                  | 0,11                            |             |             |                   | -               |   |
|               | 10                | 1,2               |                                  | 0,17                            |             |             |                   |                 | - |
|               | 6                 | 1,5               |                                  | 0,21                            |             |             |                   |                 |   |
|               | 20                | 2,5               |                                  | 0,35                            |             |             |                   |                 |   |
| APG600N       | 18                | 3,0               | 120                              | 0,42                            | 4/7         | 100÷240 Vac |                   | _               |   |
| ATOUUN        | 14                | 4,2               | 120                              | 0,58                            | 4/0 4/1     | 7//         | 4/1 100 · 240 Vac | -               | _ |
|               | 8                 | 7,0               |                                  | 0,97                            |             |             |                   |                 |   |
|               | 12                | 4,0               | 160                              | 0,42                            | 4/6         | 4/6         | 100÷240 Vac       |                 |   |
| A P G 6 0 3 N | 10                | 5,0               |                                  | 0,52                            |             |             |                   | -               | - |
| AI GOOON      | 8                 | 6,0               |                                  | 0,63                            |             |             |                   |                 |   |
|               | 2                 | 8,0               |                                  | 0,83                            |             |             |                   |                 |   |
|               | 16                | 7,0               | 300                              | 0,39                            | 4/6         | 4/6         | 100÷240 Vac       |                 |   |
| A P G 8 0 0 N | 10                | 10,0              |                                  | 0,56                            |             |             |                   | -               | - |
|               | 5                 | 15,0              |                                  | 0,83                            |             |             |                   |                 |   |
|               | 1                 | 18,0              |                                  | 1,00                            |             |             |                   |                 |   |
| A P G 8 0 3 N | 5                 | 20,0              | 300                              | 1,11                            | 8<br>4 8/12 | 8/12        | 100÷240 Vac       |                 |   |
|               | 4                 | 32,0              |                                  | 1,78                            |             |             |                   | -               | _ |
|               | 2                 | 62,0              |                                  | 3,44                            |             |             |                   |                 |   |
|               | 0                 | 110,0             |                                  | 6,11                            |             |             |                   |                 |   |

The Pressure Data in the table refer to the measured parameters on the plant, including the use of SEKO STANDARD injection fitting.

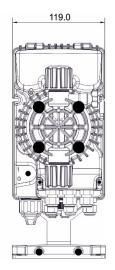
#### **DIMENSIONS**

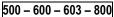














<sup>\*</sup>Minimum consumption at 0 bar of back pressure (Patented)

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| INSTALLATION KIT             | PVDF | PVDF-T |
|------------------------------|------|--------|
| PVDF foot filter             | •    |        |
| PVDF injection valve         | •    |        |
| PVDF-T foot filter           |      | •      |
| PVDF-T Injection valve       |      | •      |
| PVC suction tube (4 m)       | •    | •      |
| PE delivery tube (2 m)       | (    | •      |
| Wall and base fixing bracket | •    | •      |

